

323 GC Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

pecifications		
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Engine		
Engine Model	Cat® C7.1	
Net Power – ISO 9249:2007	117 kW	157 hp
Engine Power – ISO 14396:2002	118 kW	158 hp
Bore	105 mm	4 in
Stroke	135 mm	5 in
Displacement	7.01 L	428 in ³

- Meets China Nonroad Stage III emission standards, equivalent to U.S. EPA Tier 3/EU Stage IIIA.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Net power is tested per ISO 9249:2007. Standards in effect at the time of manufacture.
- Net power available at the flywheel when engine is equipped with fan, air cleaner, muffler, and alternator with engine speed at 1,800 rpm.
- Rated speed at 1,800 rpm.

Swing Mechanism		
Swing Speed	11.25 rpm	
Maximum Swing Torque	82.0 kN·m	60,300 lbf-ft
Weights		
Operating Weight	22 600 kg	49,800 lb
• Long undercarriage Reach boom	R 2 9 m (9'5") Se	mi-HD Reach

 Long undercarriage, Reach boom, R2.9 m (9'5") Semi-HD Reach stick, GD 1.3 m³ (1.70 yd³) bucket, 600 mm (24") triple grouser shoes and 4.7 mt (10,360 lb) counterweight.

Track			
Standard Track Shoes Width	600 mm	24 in	
Number of Shoes (each side)	49		
Number of Track Rollers (each side)	8		
Number of Carrier Rollers (each side)	2		

Drive		
Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull	205 kN	45,996 lbf

Hydraulic System		
Main System – Maximum Flow – Implement	429 L/min	113 gal/min
Maximum Pressure – Equipment – Implement	35 000 kPa	5,075 psi
Maximum Pressure – Equipment – Lift Mode	38 000 kPa	5,510 psi
Maximum Pressure – Travel	34 300 kPa	4,974 psi
Maximum Pressure – Swing	27 500 kPa	3,988 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	135 mm	5 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	115 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in
Service Refill Capacities		
Fuel Tank Capacity	345 L	91.1 gal
Cooling System	25 L	6.6 gal

Service Refill Capacities		
Fuel Tank Capacity	345 L	91.1 gal
Cooling System	25 L	6.6 gal
Engine Oil (with filter)	25 L	6.6 gal
Swing Drive	12 L	3.2 gal
Final Drive (each)	5 L	1.3 gal
Hydraulic System (including tank)	234 L	61.8 gal
Hydraulic Tank (including suction pipe)	115 L	30.4 gal

Standards	
Brakes	ISO 10265:2008
Cab/ROPS	ISO 12117-2:2008

Operating Weights and Ground Pressures

	600 mm (24") Triple Grouser Shoes		790 mm (31") Triple Grouser Shoes	
	Weight	Ground Pressure	Weight	Ground Pressure kPa (psi)
	kg (lb)	kPa (psi)	kg (lb)	
HD Base Frame with Track Rollers and Carrier Rollers				
4.7 mt (10,360 lb) Counterweight + Long Undercarriage Base Machine				
Reach Boom + 2.9 m (9'5") Semi-HD Bare Reach Stick + 1.3 m ³ (1.70 yd ³) GD Bucket	22 600 (49,800)	47 (6.8)	23 280 (51,323)	36.8 (5.3)

All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

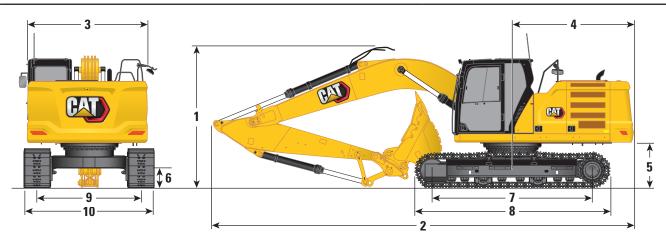
Major Component Weights

	kg	lb
Base Machine (with upper frame, long undercarriage, 4.7 mt [10,360 lb] counterweight and two boom	15 600	34,400
cylinders – does not include boom, stick, bucket, stick cylinder, bucket cylinder, tracks, 90% fuel tank and		
75 kg [165 lb] operator).		
Track Shoes:		
600 mm (24") Width, 10 mm (0.39") Thick, Triple Grouser Track Shoes	2690	5,900
790 mm (28") Width, 10 mm (0.39") Thick, Triple Grouser Track Shoes	3370	6,700
Two Boom Cylinders	340	700
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	700
Counterweights:		
4.7 mt Counterweight	4700	10,400
Swing Frame:		
HD Swing Frame	2120	4,700
Undercarriage:		
HD Base Frame with Standard Track Rollers and Standard Carrier Rollers for Long Undercarriage	4470	9,900
Booms (including lines, pins, stick cylinder):		
Reach Boom 5.7 m (18'8")	1690	3,700
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
Semi-HD Reach Stick R2.9B1 (9'6")	1080	2,400
Semi-HD Bare Reach Stick R2.9B1 (9'6")	1070	2,400
Semi-HD Reach Stick R2.5B1 (8'2") – Africa, Middle East only	1020	2,300
Semi-HD Bare Reach Stick R2.5B1 (8'2") – Africa, Middle East only	1010	2,200
Buckets (without linkage):		
1.30 m³ (1.48 yd³) GD	900	2,000
1.30 m ³ (1.70 yd ³) HD	1070	2,400

Refer to page 8 for a complete list of bucket options.

Dimensions

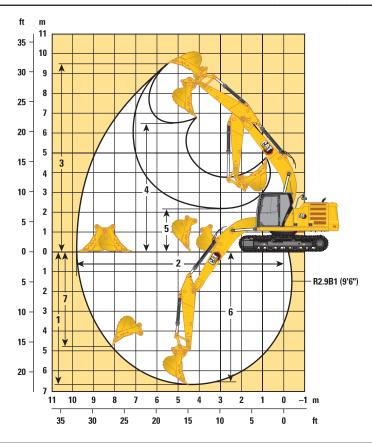
All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach Boom 5.7 m (18'8")				
Stick Option	Reach Stick R2.9B1 (9'6")		Reach Stick R2.5B1 (8'2")		
1 Machine Height:					
Cab Height	2960 mm	9'7"	2960 mm	9'7"	
FOGS Height	3104 mm	10'2"	3104 mm	10'2"	
Guardrails/Handrails Height	2954 mm	9'7"	2954 mm	9'7"	
With Boom/Stick/Bucket Installed	3162 mm	10'4"	3079 mm	10'1"	
With Boom/Stick Installed	2913 mm	9'6"	2913 mm	9'6"	
With Boom Installed	2475 mm	8'1"	2475 mm	8'1"	
2 Machine Length:					
With Boom/Stick/Bucket Installed	9531 mm	31'3"	9531 mm	31'3"	
With Boom/Stick Installed	9499 mm	31'2"	9499 mm	31'2"	
With Boom Installed	8454 mm	27'7"	8454 mm	27'7"	
3 Upperframe Width without Walkways	2780 mm	9'1"	2780 mm	9'1"	
4 Tail Swing Radius	2833 mm	9'3"	2833 mm	9'3"	
5 Counterweight Clearance	1048 mm	3'4"	1048 mm	3'4"	
6 Ground Clearance	468 mm	1'5"	468 mm	1'5"	
7 Length to Center of Rollers	3650 mm	12'0"	3650 mm	12'0"	
8 Track Length	4450 mm	14'6"	4450 mm	14'6"	
9 Track Gauge	2380 mm	7'8"	2380 mm	7'8"	
10 Undercarriage Width:					
600 mm (24") Shoes	2980 mm	9'8"	2980 mm	9'8"	
790 mm (31") Shoes	3170 mm	10'4"	_	_	
Bucket Type	GI)			
Bucket Capacity	1.30 m ³	1.70 yd ³	1.30 m ³	1.70 yd ³	
Bucket Tip Radius	1584 mm	5'2"	1584 mm	5'2"	

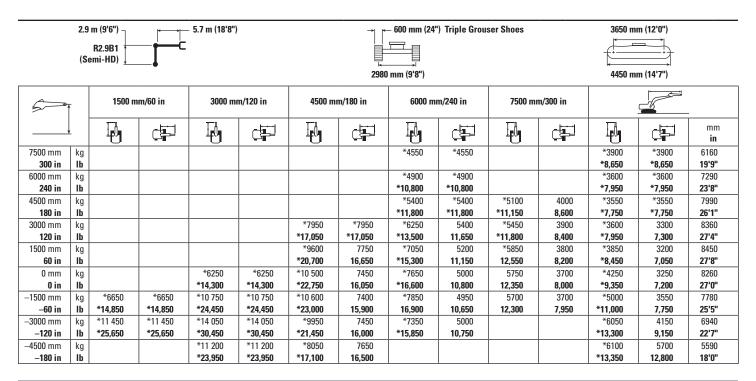
Working Ranges and Forces

All dimensions are approximate and may vary depending on bucket selection.

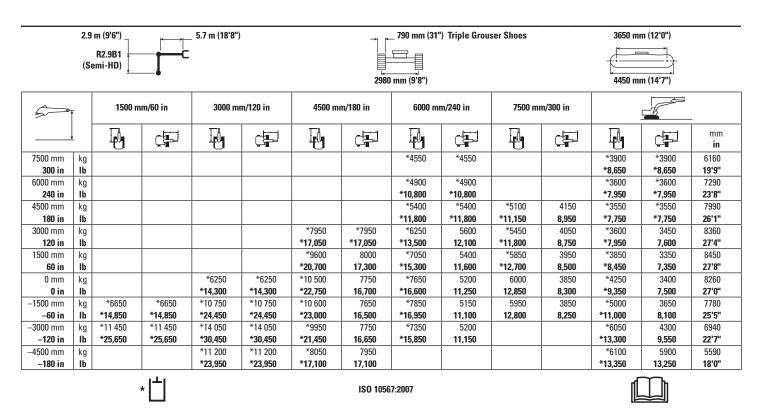


Boom Option	Reach Boom 5.7 m (18'8")				
Stick Option 1 Maximum Digging Depth		Reach Stick R2.9B1 (9'6")		Reach Stick R2.5B1 (8'2")	
	6730 mm	22'1"	6300 mm	20'7"	
2 Maximum Reach at Ground Line	9870 mm	32'5"	9470 mm	31'0"	
3 Maximum Cutting Height	9450 mm	31'0"	9260 mm	30'4"	
4 Maximum Loading Height	6490 mm	21'4"	6290 mm	20'6"	
5 Minimum Loading Height	2170 mm	7'1"	2590 mm	8'5"	
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6560 mm	21'6"	6110 mm	20'0"	
7 Maximum Vertical Wall Digging Depth	5610 mm	18'5"	5220 mm	17'1"	
Bucket Digging Force (ISO)	140 kN	31,470 lbf	140 kN	31,470 lbf	
Stick Digging Force (ISO)	107 kN	24,050 lbf	107 kN	24,050 lbf	
Bucket Type	G	GD			
Bucket Capacity	1.30 m ³	1.70 yd³	1.30 m ³	1.70 yd ³	
Bucket Tip Radius	1584 mm	5'2"	1584 mm	5'2"	

Reach Boom Lift Capacities – Counterweight: 4.7 mt (10,360 lb) – without Bucket



Reach Boom Lift Capacities - Counterweight: 4.7 mt (10,360 lb) - without Bucket



^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Reach Boom Lift Capacities - Counterweight: 4.7 mt (10,360 lb) - without Bucket

2.5 m (8'2") R2.5B1 (Semi-HD)								3650 mm (12'0") 4450 mm (14'7")				
5		3000 mm/120 in 4500		4500 mm/180 in 6000 mm/2		m/240 in	7500 mm/300 in					
		Į,		Ę.		Føg		Į.		Į,		mm in
7500 mm 300 in	kg Ib									*4700 *10,500	*4700 *10,500	5610 17'11"
6000 mm 240 in	kg Ib					*5350 *11,750	*5350 *11,750			*4350 *9,550	*4350 *9,550	6840 22'2"
4500 mm 180 in	kg Ib			*6750 *14,550	*6750 *14,550	*5800 *12,600	5600 12,050	*4800	4000	*4250 *9,300	3900 8,650	7570 24'8"
3000 mm 120 in	kg Ib			*8500 *18,250	8100 17,500	*6550 *14,200	5400 11,600	*5700 *12,400	3900 8,400	*4350 *9,550	3550 7,850	7960 26'1"
1500 mm 60 in	kg Ib			*10 000 *21,600	7650 16,550	*7300 *15,850	5150 11,150	5850 12,550	3800 8,200	*4650 *10,200	3450 7,600	8050 26'4"
0 mm 0 in	kg Ib			*10 700 *23,100	7450 16,050	*7800 *16,900	5050 10,850	5750 12,400	3750 8,050	*5200 *11,400	3550 7,750	7860 25'9 "
−1500 mm −60 in	kg Ib	*11 350 *25,850	*11 350 * 25,850	*10 550 *22,800	7450 16,000	*7850 *16,950	5000 10,750			5950 13,100	3850 8,450	7350 24'0"
−3000 mm −120 in	kg Ib	*13 200 *28,600	*13 200 *28,600	*9600 *20,700	7500 16,200	*7100 *15,150	5050 10,900			*6350 *13,950	4600 10,250	6460 21'0 "
−4500 mm −180 in	kg lb			*7150 *14,950	*7150 *14,950					*6200 *13,550	*6200 *13,550	4970 15'11"
* L ISO 10567:2007												

^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007.

They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with $\pm 5\%$ for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Bucket Specifications and Compatibility – Africa, Middle East

	-		•				Unde	ercarriage		L
							Coun	terweight	4.7 mt (1	0,360 lb)
		Width		Capacity		We	ight	Fill	Reach	
	Linkage	mm	in	m³	yd³	kg	lb	%	Semi HD R2.5	Semi HD R2.9
Pin On (No Coupler)	•									
General Duty	В	600	24	0.46	0.61	555	1,223	100	•	•
	В	750	30	0.64	0.84	626	1,380	100	•	•
	В	1200	48	1.19	1.56	812	1,789	100	•	•
	В	1300	51	1.30	1.70	835	1,841	100	•	•
Heavy Duty	В	1050	42	1.00	1.31	892	1,967	100	•	•
	В	1200	48	1.19	1.56	917	2,022	100	•	•
	В	1300	52	1.30	1.70	974	2,148	100	•	•
Severe Duty	В	1050	42	1.00	1.31	948	2,091	90	•	•
Severe Duty Spade	В	1200	48	1.20	1.57	1011	2,229	90	•	•
Maximum load with pin-on (payload + bucket)							kg	3679	3392	
				iviaximum	ioau with pii	n-on (payloa	u + bucket)	lb	8,110	7,478

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Bucket Specifications and Compatibility – Southeast Asia

							Unde	rcarriage		L
							Coun	terweight	4.7 mt (1	0,360 lb)
		Width		Capacity		Weight		Fill	Reach	
	Linkage	mm	in	m³	yd³	kg	lb	%	Semi HD R2.5	Semi HD R2.9
Pin On (No Coupler)										
General Duty	В	1150	46	0.90	1.18	786	1,733	100	•	•
	В	1250	50	1.00	1.31	820	1,808	100	•	•
General Duty Excavation	В	1400	56	1.14	1.49	858	1,891	100	•	•
Heavy Duty	В	1050	43	1.00	1.31	884	1,948	100	•	•
	В	1200	49	1.19	1.56	955	2,105	100	•	•
	В	1350	54	1.38	1.81	1018	2,244	100	•	•
	В	1050	42	1.00	1.31	901	1,987	100	•	•
Severe Duty	В	1100	43	1.00	1.31	965	2,128	90	•	•
	В	1250	49	1.19	1.56	1063	2,343	90	•	•
				Mandania	la a dissibila ai		d . hd4\	kg	3675	3390
				iviaximum	ioau witii pi	n-on (payloa	u + bucket)	lb	8,102	7,474
With Pin Grabber Coupler										
General Duty	В	1150	46	0.90	1.18	786	1,733	100	•	•
	В	1250	50	1.00	1.31	820	1,808	100	•	•
General Duty Excavation	В	1400	56	1.14	1.49	858	1,891	100	•	•
Heavy Duty	В	1200	49	1.19	1.56	955	2,105	100	•	Θ
	В	1050	42	1.00	1.31	901	1,987	100	•	•
Severe Duty	В	1100	43	1.00	1.31	965	2,128	90	•	•
	В	1250	49	1.19	1.56	1063	2,343	90	•	•
	,			Maniana			d . h	kg	3257	2970
Maximum load with coupler (payload + bucket)							a + bucket)	lb	7,180	6,548

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Guide – Africa, Middle East Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region. Match No Match 1800 kg/m3 (3,000 lb/yd3) O 1200 kg/m³ (2,000 lb/yd³) **PIN-ON ATTACHMENTS Undercarriage** L Counterweight 4.7 mt (10,360 lb) **Boom Type** Reach Reach Stick Length 2.5 m (8'2") 2.9 m (9'8") Hydraulic Hammers H120 GC H120 GC S H120 S H130 GC H130 GC S ✓ ✓ H130 S ✓ / Multi-Processors MP318 Concrete Cutter Jaw MP318 Demolition Jaw MP318 Pulverizer Jaw MP318 Shear Jaw MP318 Universal Jaw Demolition and Sorting Grapples G317 GC G318 G318 WH-800 G318 WH-1100 ✓ Mobile Scrap and Demolition Shears S3025 S3025 Flat Top Pulverizers P215 **√** P315 ✓ Crushers Compactors (Vibratory Plate) CVP110 Orange Peel Grapples GSH420-500 GSH420-600 GSH420-750 GSH425-750 GSH425-950 0 GSH425-1150 0 0 GSH520-500 GSH520-600 GSH520-750 GSH525-750 0 GSH525-950 0 0 GSH525-1150 0 GSV520-400 GSV520-500 GSV520-600 GSV520-750 GSV525-600 GSV525-750 GSV525-950 0 0 GSV525-1150 0 Hydraulic Transfer Grab CTV15-1000 CTV15-1200 0 0 CTV15-1500 0

Attachments Offering Guide – Africa, Middle East (continued)						
Not all Attachments are availab	e in all regions. Consult your Cat dealer	for configurations available in your	region.			
✓ Match	No Match					
CAT PIN GRABBER COUPLERS ATTA	ACHMENTS					
Undercarriage			L			
Counterweight		4.7 mt (1	0,360 lb)			
Boom Type		Reach	Reach			
Stick Length		2.5 m (8'2")	2.9 m (9'8")			
Hydraulic Hammers	H120 GC	✓	✓			

undercarriage	<u>L</u>		
Counterweight		4.7 mt (1	0,360 lb)
Boom Type		Reach	Reach
Stick Length		2.5 m (8'2")	2.9 m (9'8")
Hydraulic Hammers	H120 GC	✓	✓
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 GC	✓	✓
	H130 GC S	✓	✓
	H130 S	✓	✓
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓
	MP318 Demolition Jaw	✓	✓
	MP318 Pulverizer Jaw	✓	✓
	MP318 Shear Jaw	✓	✓
	MP318 Universal Jaw	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓
	G318	✓	✓
	G318 WH-800	✓	✓
	G318 WH-1100	✓	✓
Mobile Scrap and Demolition Shears	S3025	✓	✓
	S3025 Flat Top	✓	
Pulverizers	P215	✓	✓
Crushers	P315	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓

(continued on next page)

Attachments Offering Guide – Africa, Middle East (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

Undercarriage		L		
Counterweight		4.7 mt (10,360 lb)		
Boom Type		Reach	Reach	
Stick Length		2.5 m (8'2")	2.9 m (9'8")	
Hydraulic Hammers	H120 GC S	✓	✓	
	H120 S	✓	✓	
	H130 S	✓	✓	
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓	
	MP318 Demolition Jaw	✓	✓	
	MP318 Pulverizer Jaw	✓	✓	
	MP318 Shear Jaw	✓	✓	
	MP318 Universal Jaw	✓	✓	
Demolition and Sorting Grapples	G317 GC	✓	✓	
	G318	✓	✓	
	G318 WH-800	✓	✓	
	G318 WH-1100	✓	✓	
Mobile Scrap and Demolition Shears	S3025	✓	✓	
	S3025 Flat Top	✓	✓	
Pulverizers	P215	✓	✓	
Crushers	P315	✓	✓	
Compactors (Vibratory Plate)	CVP110	✓	✓	

(continued on next page)

Attachments Offering Guide – Africa, Middle East (continued)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

Undercarriage		L			
Counterweight		4.7 mt (10,360 lb)			
Boom Type		Reach	Reach		
Stick Length		2.5 m (8'2")	2.9 m (9'8"		
Hydraulic Hammers	H120 GC	✓	✓		
	H120 GC S	✓	✓		
	H120 S	✓	✓		
	H130 GC	✓	✓		
	H130 GC S	✓	✓		
	H130 S	✓	✓		
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓		
	MP318 Demolition Jaw	✓	✓		
	MP318 Pulverizer Jaw	✓	✓		
	MP318 Shear Jaw	✓	✓		
	MP318 Universal Jaw	✓	✓		
Demolition and Sorting Grapples	G317 GC	✓	✓		
	G317 GC fixed CAN	✓	✓		
	G318	✓	✓		
	G318 fixed CAN	✓	✓		
	G318 WH-800	✓	✓		
	G318 WH-1100	✓	✓		
Mobile Scrap and Demolition Shears	S3025	✓	✓		
	S3025 Flat Top	✓	✓		
Pulverizers	P215	✓	✓		
Crushers	P315	✓	✓		
Compactors (Vibratory Plate)	CVP110	✓	✓		
OOM-MOUNT ATTACHMENTS					
Undercarriage			L		
Counterweight			10,140 lb)		
Boom Type			ach		
Mobile Scrap and Demolition Shears	S2050		<u> </u>		
	S3035	,	/		

Attachments Offering Guide – Southeast Asia Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region. Match Allowed usage on machine less than 50% **PIN-ON ATTACHMENTS Undercarriage** L 4.7 mt (10,360 lb) Counterweight **Boom Type** Reach 2.9 m (9'8") Stick Length Hydraulic Hammers H120 GC ✓ H120 GC Side Mount H120 GC S ✓ H120 S ✓ H130 GC **√**† H130 GC S **√**† H130 S **√**† CVP110 Compactors (Vibratory Plate) **CAT PIN GRABBER COUPLERS ATTACHMENTS Undercarriage** L 4.7 mt (10,360 lb) Counterweight **Boom Type** Reach Stick Length 2.9 m (9'8") Hydraulic Hammers H120 GC **√**† H120 GC Side Mount **√**† H120 GC S **√**† H120 S **√**† H130 GC **√**† H130 GC S **√**†

H130 S

CVP110

√†

Compactors (Vibratory Plate)

323 GC Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
CAB		
ROPS, standard sound suppression	\checkmark	
Mechanically adjustable seat suspension	✓	
Height-adjustable console, three steps with tool	✓	
High-resolution 203 mm (8") LCD touchscreen monitor	✓	
Auto bi-level air conditioner	✓	
Jog dial and shortcut keys for monitor control	✓	
Keyless push-to-start engine control	✓	
51 mm (2") orange seat belt	✓	
Bluetooth® integrated radio (no USB, aux port or microphone)	✓	
12V DC outlets	✓	
Document storage	✓	
Cup and bottle holders	✓	
Openable two-piece front window	✓	
Upper radial wiper with washer	✓	
Openable steel skylight hatch	✓	
LED dome and lower interior lights	✓	
Roller front sunscreen	✓	
Roller rear sunscreen		✓
Rear window emergency exit	✓	
Washable floor mat	✓	
Beacon ready	✓	
CAT TECHNOLOGY		
Cat Product Link™	✓	
Auto hammer stop	✓	

	Standard	Optional
ENGINE		- рисии
Two selectable modes	✓	
Auto engine speed control	✓	
Auto engine idle shutdown	✓	
4500 m (14,760 ft) altitude capability with engine power derate above 3000 m (9,840 ft)	✓	
52° C (125° F) high-ambient cooling capacity with derate	✓	
−18° C (0° F) cold start capability	✓	
−32° C (−25° F) cold start capability		✓
Sealed double element air filter with integrated pre-cleaner	✓	
2 × 115 amp dual alternator	✓	
Electric fuel priming pump	✓	
Two-stage fuel filtration system with water separator and indicator	✓	
Electric cooling fans with autoreverse function	✓	
Biodiesel capability (up to B20)	✓	
HYDRAULIC SYSTEM		
Electronic main control valve – 1 way high pressure auxiliary circuit ready	✓	
Tandem type electronic main pump	✓	
Boom and stick regeneration circuits	✓	
Auto warm up	✓	
Auto two-speed travel	✓	
Boom and stick drift reduction valve	✓	
Combined flow/high-pressure auxiliary circuit		✓
Element type main hydraulic filter	✓	
Boom and stick hydraulic hammer lines		✓

(continued on next page)

323 GC Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
UNDERCARRIAGE AND STRUCTURES		
Center track guiding guards	✓	
Bottom guard	✓	
Travel motor guard	✓	
Grease lubricated track	✓	
4.7 mt (10,360 lb) counterweight	✓	
600 mm (24") triple grouser track shoes		✓
790 mm (31") triple grouser shoes		✓
Tie-down points on base frame	✓	
BOOM, STICKS AND LINKAGES		
5.7 m (18'8") Reach boom	✓	
2.9 m (9'6") Semi-HD Reach stick,	✓	
B1 linkage		
2.9 m (9'6") Semi-HD Reach bare stick, B1 linkage		✓
Bucket linkage, B1 family without lifting eye	✓	
2.5 m (8'2") Semi-HD Reach stick (Africa, Middle East only)		✓
2.5 m (8'2") Semi-HD Reach bare stick (Africa, Middle East only)		✓
ELECTRICAL SYSTEM		
Two 1,000 CCA maintenance-free batteries	✓	
Programmable time-delay LED working lights	✓	
LED chassis light, left-hand boom light, cab light – 1800 lumens	✓	
Centralized electrical disconnect switch	✓	
Premium lighting package		✓

	Standard	Optional
SERVICE AND MAINTENANCE		
Side entry to service platform	✓	
Grouped location of engine oil and fuel filters	✓	
Scheduled Oil Sampling (S·O·S SM) ports	✓	
Ground-level and platform-level engine oil dipsticks	✓	
SAFETY AND SECURITY		
Rearview camera and right-hand side mirror	✓	
Right-hand-sideview camera		✓
Ground-level engine shutoff switch	✓	
Right-hand handrail and handhold	✓	
Signaling/warning horn	✓	
Service platform with anti-skid plate and countersunk bolts	✓	
Hydraulic lock out lever neutralizes all controls	✓	

323 GC Dealer Installed Kits and Attachments

Dealer Installed Kits and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- Lower wiper
- Polycarbonate roof hatch

SAFETY AND SECURITY

- Swivel guard
- Falling object guard system
- Mesh guard full front
- Mesh guard lower half front
- Cab vandalism guard

SERVICE AND MAINTENANCE

• Grease gun holder

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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